






Enhancing production efficiency through value stream mapping and simulation in the automotive industry

J. Velázquez-Serrano^a  0009-0008-7207-5956, H. Rivera-Gómez^{a,b,*}  0000-0002-2903-2909,
S.B. Ramírez-Reyna^a  0000-0003-0827-7074, R. Granillo-Macias^c  0000-0002-1015-667X,
O. Montaña-Arango^a  0000-0002-4093-2529

^a Autonomous University of Hidalgo, Academic Area of Engineering, Mineral de la reforma, México;

^b Université du Québec, École de technologie supérieure, Montreal, Canada;

^c Autonomous University of Hidalgo, Campus Ciudad Sahagún, Tepeapulco, México

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